ABSTRACT

A novel method for scaling a plastic closure to a container flange using an elastomeric gasket. A plurality of annular scaling bands are positioned on the diametric scaling surface of the closure on which the gasket rests. As the closure is threaded into the container, the annular scaling bands become embedded within the gasket to improve the scal and overcome the negative scaling effects of the parting line flash present on the closure portion of the scal gland as a result of the manufacturing process.

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